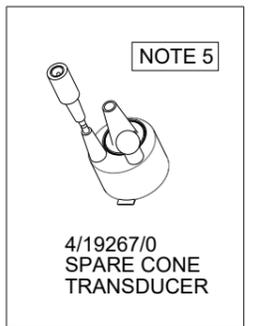
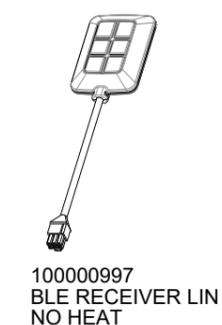
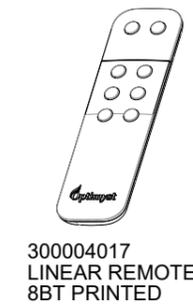


- NOTES:
1. ALL LETTERS + SYMBOLS TO BE CLEARLY LEGIBLE WITH CRISP EDGES AND AT A MINIMUM DEPTH OF 0.2mm
  2. ENSURE THE METAL FUELBED LID IS EASY TO FIT AND EASY TO REMOVE MINIMUM GAP 0mm TO MAXIMUM 2mm
  3. WITH THE METAL FUELBED LID CENTERED ON THE BASE BODY, THE GAP BETWEEN THE METAL FUELBED AND THE PLASTIC NOZZLE TO BE MAXIMUM 3.5mm
  4. ENSURE THAT THE 4 FEET SCREWED FULLY UP TO THEIR LOWEST POSITION. THE FEET ARE TO BE HAND-TIGHTENED, ALLOWING THE INSTALLER TO ADJUST DURING INSTALLATION - SEE SHEET 2
  5. SPARE TRANSDUCER WITH CONE IN POLY BAG
  6. PRODUCT TO LEAVE FACTORY WITH THE FOLLOWING SETTINGS:  
FLAME AMBIENT 1 (AMBER FLAME), FLAME HEIGHT 3, BRIGHTNESS 5, SOUND SET TO 3



ISSUE	MODIFICATIONS	OCN	APPD	DATE	NOTES
1	PRODUCTION ISSUE	----	DK	25/04/23	
2	CHANGE FROM SOY TO XP PSU	12026	HC	18/09/23	
3	MOVE TO FUERJ PRODUCTION	12112	HC	20/06/24	
4	ASSEMBLY DRAWINGS CREATED & NOTES ADDED METAL FUELBED CHANGED TO 1/73795/0	12132	IMcA	15/08/24	

DO NOT SCALE  
IF IN DOUBT ASK

THIRD ANGLE PROJECTION

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DRAWN BY	DATE	SCALE	HOLE TOL	GEN TOL
IMcA	15/08/24	0.250	+/-0.05	0 +/-0,4
APP'D BY	DATE	DIM IN	ANGLES	0,0 +/-0,2
		mm	+/-0.5°	0,00+/-0,1

MATERIAL: -----  
FINISH: -----

R.o.H.S. and POP compliant  
All materials must comply with the requirements of European Directive 2015/863/EU (RoHS) and Regulation No. 2019/1021 (POP) on the restriction of the use of certain hazardous substances

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PROJECT: CAS500R-RGB

TITLE: ASSEMBLY

NO. OFF: 1

DRG NO: 400001276

A3  
Sht 1 of 3