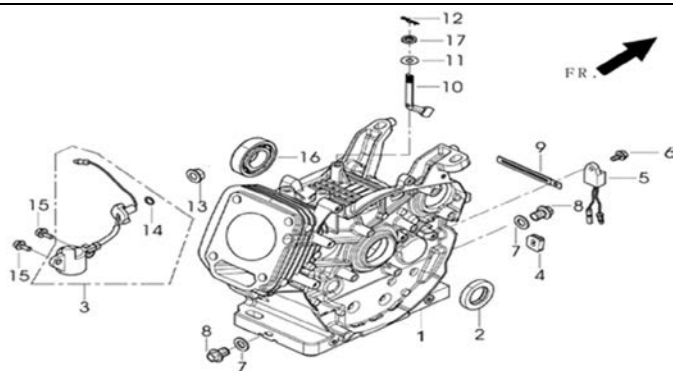
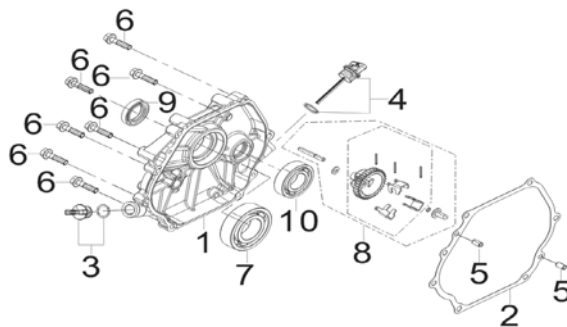


FIG.1 CRANKCASE. / GEAR ASSY, GOVERNOR. (E01)

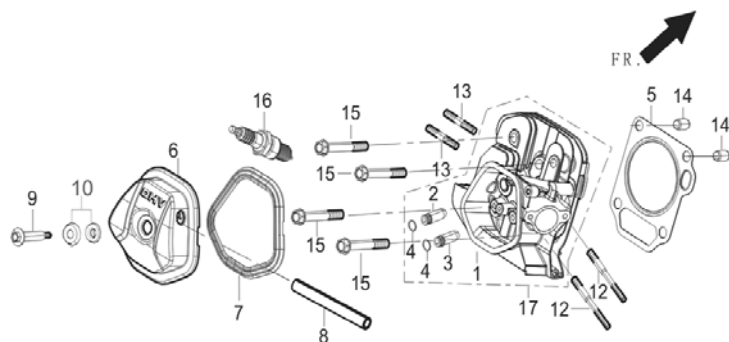


REF.NO.	PART NO	DESCRIPTION	Q'TY
E01-1	11310-Z101110-0B00	CRANKCASE SUBASSEMBLY.	1
E01-2	90682-Z310110-0000	SEAL, OIL	1
E01-3	37060-Z080120-0000	SENSOR, ENGINE OIL	1
E01-4	28101-Z080110-0000	PLUG, RUBBER	1
E01-5	37050-Z010210-0000	PROTECTOR, OIL	1
E01-6	90001-0612-01	BOLT	1
E01-7	90412-Z080110-0000	WASHER	2
E01-8	11007-Z080110-0000	BOLT, DRAIN PLUG	2
E01-9	90684-Z030120-0000	CLIP	1
E01-10	16061-Z100110-0000	ARM, GOVERNOR	1
E01-11	90412-Z080210-0000	RING, SEAL	1
E01-12	90501-Z010110-0000	PIN	1
E01-13	90305-Z010210-01	NUT	1
E01-15	90001-0616-01	BOLT	2
E01-16	90548-0202-CL	BEARING	1
E01-17	90682-Z100210-0000	SEAL, OIL	1

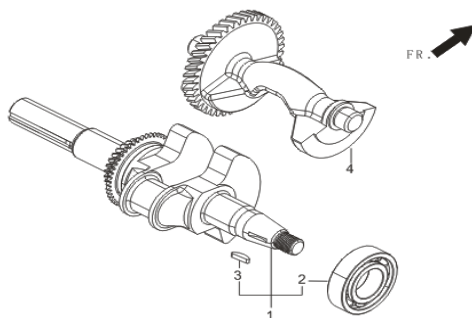
FIG.2 COVER SUBASSEMBLY, CRANKCASE (E02)



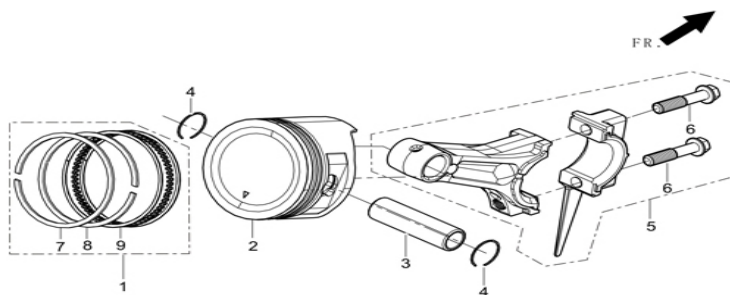
REF.NO.	PART NO	DESCRIPTION	Q'TY
E02-1	11411-Z100710-0B00	COVER, CRANKCASE	1
E02-2	11001-Z100120-0000	GASKET, CRANKCASE	1
E02-3	15030-Z080130-Q500	PLUG SUBASSEMBLY, ENGINE OIL	1
E02-4	15010-Z080130-Q500	DIPSTICK SUBASSEMBLY, OIL	1
E02-5	90502-0812-00	PIN	2
E02-6	90001-0840-01	BOLT	7
E02-7	90548-0207-CL	BEARING	1
E02-8	16400-Z100110-0000	GEAR ASSY, GOVERNOR	1
E02-9	90682-Z310110-0000	SEAL, OIL	1
E02-10	90548-0202-CL	BEARING	1

FIG.3 HEAD SUBASSEMBLY, CYLINDER / PLUG,SPARK (E03)

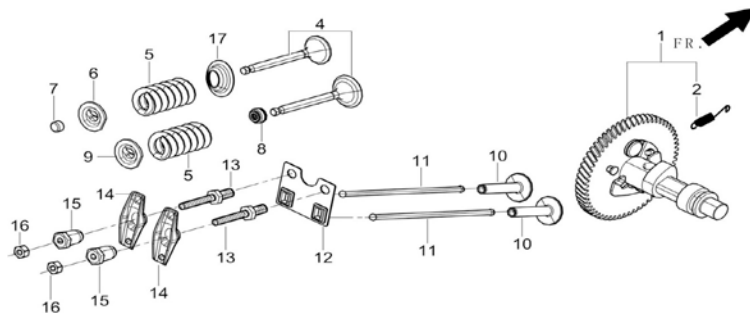
REF.NO.	PART NO	DESCRIPTION	Q'TY
E03-5	12131-Z100110-0000	GASKET, CYLINDER HEAD	1
E03-6	12410-Z310110-0000	COVER SUBASSEMBLY, CYLINDER HEAD	1
E03-7	12004-Z080110-0000	GASKET, CYLINDER HEAD COVER	1
E03-8	17004-Z100110-0000	TUBE, BREATHER	1
E03-9	12032-Z080110-0100	BOLT, CYLINDER HEAD	1
E03-10	12034-Z080110-0099	BOLT SUBASSEMBLY, CYLINDER HEAD COVER	1
E03-12	90204-Z100210-0000	STUD	2
E03-13	90204-Z100320-0000	STUD	2
E03-14	90502-1220-00	PIN	2
E03-15	12003-Z080110-0000	BOLT, CYLINDER HEAD	4
E03-16	30010-Z010110-0000	PLUG, SPARK	1
E03-17	12140-Z190150-0B99	HEAD SUBASSEMBLY, CYLINDER	1

FIG.4 ROD,CRANKSHAFT CONNETING (E04)

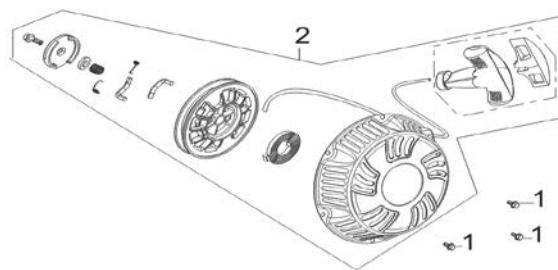
REF.NO.	PART NO	DESCRIPTION	Q'TY
E04-1	13300-Z100520-0000	CRANKSHAFT ASSY.	1
E04-4	13401-Z100110-0000	BALANCING SHAFT	1

FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNETING (E05)

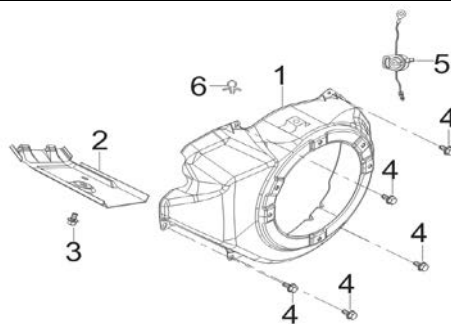
REF.NO.	PART NO	DESCRIPTION	Q'TY
E05-1	13200-Z310110-0000	PISTON RINGS SET	1
E05-2	13111-Z310110-0000	PISTON	1
E05-3	13121-Z100110-0000	PIN, PISTON	1
E05-4	13122-Z100110-0000	CLIP, PISTON PIN	2
E05-5	13010-Z100120-0000	ROD, CONNECTING	1

FIG.6 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY (E06)


REF.NO.	PART NO	DESCRIPTION	Q'TY
E06-1	14200-Z100110-0000	CAMSHAFT ASSY.	1
E06-4	12110-Z190110-0099	VALVES SET	1
E06-5	12103-Z080110-0000	SPRING, VALVE	2
E06-6	12107-Z080110-0000	RETAINER, EXHAUST VALVE	2
E06-7	12104-Z080110-0000	RATATOR, VALVE	1
E06-8	12101-Z080110-0000	GUIDE, SEAL	1
E06-9	12112-Z080110-0000	RETAINER, VALVE SPRING	1
E06-10	14081-Z080110-0000	LIFTER, VALVE	2
E06-11	14070-Z100110-0000	TAPPET, VALVE	2
E06-12	14090-Z080110-0000	PLATE SUBASSEMBLY, LIFTER STOPPER	1
E06-13	14313-Z010110-0000	BOLT, VALVE ADJUSTING	2
E06-14	14311-Z080110-0000	ROCKER, VALVE	2
E06-15	14314-Z010110-0000	NUT, VALVE ADJUSTING	2
E06-16	14312-Z010110-0000	NUT, VALVE LOCK	2
E06-17	12105-Z080110-0000	RETAINER, VALVE SPRING	1

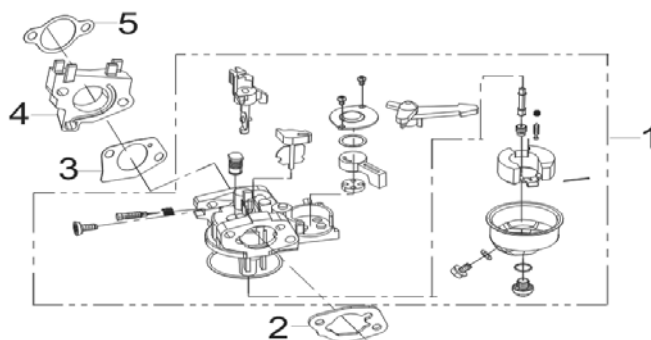
FIG.7 STARTER,RECOIL (E07)


REF.NO.	PART NO	DESCRIPTION	Q'TY
E07-1	90001-0608-01	BOLT	3
E07-2	28200-Z101210-H700	STARTER ASSY, RECOIL	1

FIG.8 SHROUD / SHIELD,LOWER (E08)


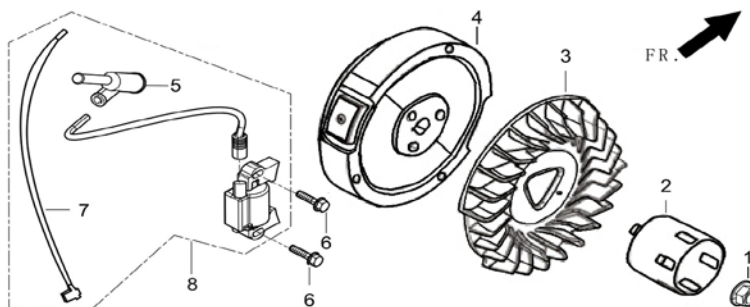
REF.NO.	PART NO	DESCRIPTION	Q'TY
E08-1	28110-Z310410-RW00	SHROU	1
E08-2	19304-Z100210-0000	SHROU, CYLINER BOY	1
E08-3	90001-0612-01	BOLT	1
E08-4	90001-0612-01	BOLT	5
E08-5	35540-Z060140-QG00	熄火开关组合	1
E08-6	90684-Z080110-0000	CLIP	1

FIG.9 CARBURETOR ASSY. (E09)



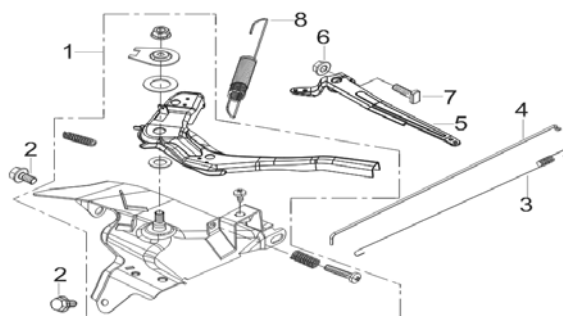
REF.NO.	PART NO	DESCRIPTION	Q'TY
E09-1	16100-Z190910-0000	CARBURETOR ASSY.	1
E09-2	17001-Z080210-0000	GASKET, AIR CLEANER	1
E09-3	16001-Z100110-0000	GASKET, CARBURETOR	1
E09-4	16003-Z100110-0000	PLATE, CARBURETOR INSULATOR	1
E09-5	17002-Z100110-0000	GASKET, CARBURETOR INSULATOR	1

FIG.10 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL (E10)



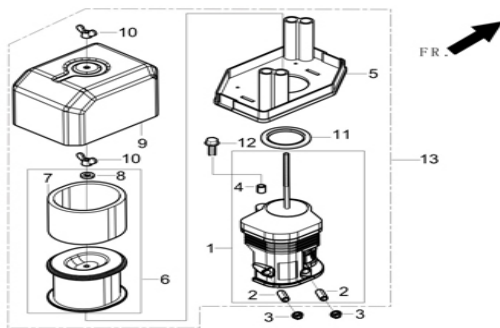
REF.NO.	PART NO	DESCRIPTION	Q'TY
E10-1	13501-Z080110-0000	NUT, FLYWHEEL	1
E10-2	28002-Z100210-0000	PULLEY, STARTER	1
E10-3	19352-Z100120-0000	IMPELLER	1
E10-4	13510-Z100120-0000	FLYWHEEL SUBASSEMBLY	1
E10-6	90001-0628-01	BOLT	2
E10-8	30400-Z190210-0000	COIL, IGNITION	1

FIG.11 CONTROL ASSY, THROTTLE (E11)



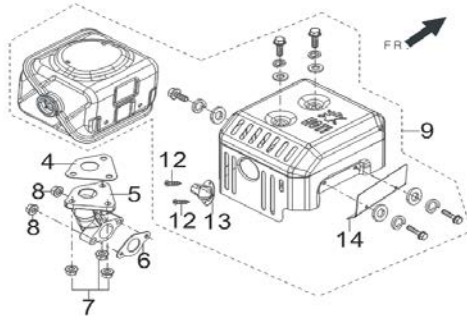
REF.NO.	PART NO	DESCRIPTION	Q'TY
E11-1	16520-Z100320-0000	CONTROL SUBASSEMBLY, THROTTLE	1
E11-2	90001-0612-01	BOLT	2
E11-3	16012-Z080110-0000	SPRING, THROTTLE VALVE RETURNING	1
E11-4	16062-Z100110-0000	ROD, GOVERNOR	1
E11-5	16070-Z100120-0000	SUPPORT SUBASSEMBLY, GOVERNOR	1
E11-6	90305-0600-31	NUT	1
E11-7	16072-Z010110-0000	BOLT, GOVERNOR SUPPORT	1
E11-8	16063-Z100710-0000	SPRING, GOVERNOR	1

FIG.12 CLEANER, AIR (F01)



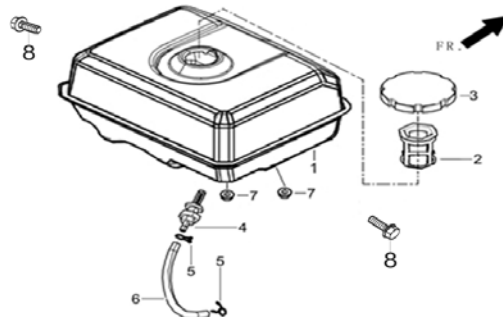
REF.NO.	PART NO	DESCRIPTION	Q'TY
F01-3	90305-0600-31	NUT	2
F01-6	17150-Z100110-0000	ELEMENT, AIR CLEANER	1
F01-12	90007-0620-A1	BOLT	1
F01-13	17100-Z100110-0000	CLEANER, AIR	1

FIG.13 MUFFLER ASSY. (F02)



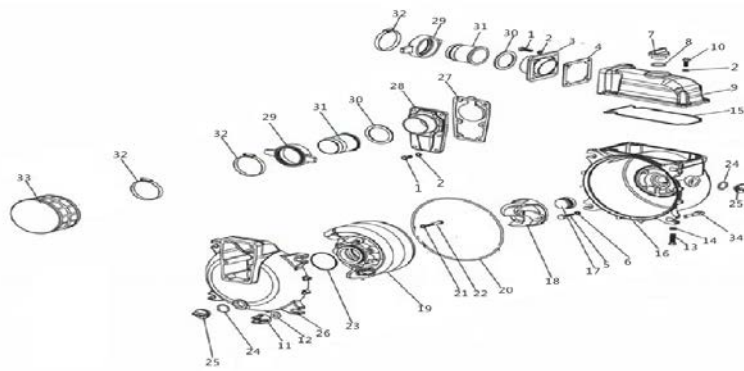
REF.NO. 序号	PART NO 物料代码	DESCRIPTION 英文名	Q'TY 数量
F02-4	18101-Z080110-0000	BLOCK, MUFFLER SEAT REINFORCING	1
F02-5	18150-Z080210-0000	PIPE, EXHAUST	1
F02-6	18001-Z190110-0000	GASKET, EXHAUST OUTLET	1
F02-7	90305-0800-31	NUT	3
F02-8	90305-0800-31	NUT	2
F02-9	18100-Z101410-0000	MUFFLER ASSY.	1

FIG.14 TANK ASSY, FUEL (F03)



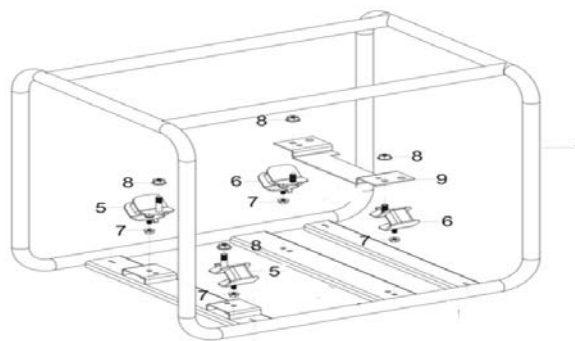
REF.NO.	PART NO	DESCRIPTION	Q'TY
F03-1	16620-Z080410-RW00	TANK, FUEL	1
F03-2	16652-Z010610-0000	STRAINER, FUEL	1
F03-3	16730-Z010820-QB00	COVER, FUEL TANK	1
F03-4	16680-Z010110-0000	OUTLET SUBASSEMBLY, FUEL TANK OIL	1
F03-5	90740-Z010210-0000	COLLAR	2
F03-6	90686-Z080910-0000	TUBE, FUEL	1
F03-7	90305-0800-31	NUT	2
F03-8	90001-0825-01	BOLT	2

15: (F61)



REF.NO.	PART NO	DESCRIPTION	Q'TY
F61-1	90021-1235-G1	BOLT	10
F61-2	90403-1200-Z0	WASHER	14
F61-3	70108-V240110-0000	OUTLET, WATER	1
F61-4	70109-V240110-0000	GASKET, OUTLET	1
F61-5	90021-1030-G1	BOLT	4
F61-6	90403-1000-Z0	GASKET	4
F61-7	70107-V120210-0000	PLUG, THREAD	1
F61-8	70122-V120210-0000	WASHER, SCREW PLUG	1
F61-9	70144-V240110-0000	WATER BODY	1
F61-10	90021-1245-G1	BOLT	4
F61-11	70141-V120110-0000	NUT	4
F61-12	90406-1400-E1	WASHER	4
F61-13	90001-0855-01	BOLT	4
F61-14	90409-V010110-0000	GASKET	4
F61-15	70143-V120110-0000	WATER BODY, GSAKET	1
F61-16	70118-V240110-0000	JOINT, WATER PUMP	1
F61-17	70300-V120110-0000	MECHANICAL SEAL ASSEMBLY	1
	70309-V120110-0000	PORCELAIN SEAL	1
	70125-V120110-0000	IMPELLER SEAL	1
F61-18	70102-V240110-0000	IMPELLER, WATER PUMP	1
F61-19	70103-V240110-0000	CASE, WHORL	1
F61-20	70119-V120110-0000	CUSHION, WATER PUMP JOINT	1
F61-21	90102-0835-00	BOLT	3
F61-22	90408-0800-E1	WASHER	3
F61-23	70104-V240110-0000	RIGN, WHORL CASE SEALING	1
F61-24	70122-V120110-0000	WASHER, SCREW PLUG	2
F61-25	70107-V120110-0000	PLUG, THREAD	2
F61-26	70105-V240110-0000	PUMP BODY	1
F61-27	70115-V240110-0000	GASKET, INLET WATER	1
F61-28	70116-V240110-0000	INLET, WATER	1
F61-29	70111-V240110-0000	JOINT, HOSE	2
F61-30	70131-V240110-0000	RING, HOSE JOINT SEAL	2
F61-31	70112-V240110-0000	INTERFACE, HOSE	2
F61-32	70400-V240110-0000	HOOP SUBASSEMBLY, HOSE	3
F61-33	70135-V240110-0000	STRAINER	1
F61-34	90142-V120110-0000	EYELET BOLT	4
	70100-V240110-0P00	PUMP ASSY, WATER	1

FIG.16 FRAME ASSY, ENGINE (F04)



REF.NO.	PART NO	DESCRIPTION	Q'TY
F04-1	51100-V240110-H7L0	FRAME ASSY, ENGINE	1
F04-5	51012HY030120-0000	CUSHION, ENGINE FRAME REAR	2
F04-6	51012HV120110-0000	CUSHION, ENGINE FRAME REAR	2
F04-7	90327-0800-31	NUT	4
F04-8	90305-Z010210-01	NUT	4
F04-9	51146-V120110-H700	SEAT, WATER PUMP	1