

POWER TROWEL

CEDZC01

OPERATING INSTRUCTION



CONTENT

I .GENERAL SAFETY GUIDELINES.....	- 2 -
II .SAFETY INFORMATION	- 2 -
2.1 FOLLOW ALL SAFETY INSTUCTIONS	- 2 -
2.2 OPERATE MACHINE SAFETY	- 3 -
2.3 MAINTENANCE SAFETY	- 3 -
III. OPERATION	- 4 -
3.1 ASSEMBLY	- 4 -
3.2 MACHINE MAIN PARTS	- 8 -
3.3 MACHINE OPERATION	- 8 -
IV. MAINTENANCE SCHEDULE	- 10 -
V .TROUBLESHOOTING	- 11 -
VI.OPTIONAL ACCESSORIES	- 12 -
6.1 BLADES	- 12 -
6.2 FLOAT PAN	- 12 -
VII. REPLACEMENT PARTS LIST	- 13 -

WARNING

To reduce the risk of injury , all operators and maintenance personnel must read and understand these instructions before operating , changing accessories or performing maintenance on equipment we produced . All possible situations cannot be covered in these instructions. Care must be exercised by everyone using, maintaining or work near this equipment.



CAUTION



NO OIL IN ENGINE

Fill the engine with oil to the correct level before starting the engine.

ДВИГАТЕЛЬ ПОСТАВЛЯЕТСЯ БЕЗ МАСЛА

Перед запуском проверьте и заполните до требуемого уровня.

MOTOR SIN ACEITE

Agregue aceite al motor al nivel correcto antes de encenderlo.

MOTOR SEM ÓLEO

Adicione óleo ao nível correto antes de ligar o motor.

I .GENERAL SAFETY GUIDELINES

Failure to follow instructions in this manual may lead to serious injury or even death! This equipment is to be used by qualified and trained personnel only. This equipment should not be operated by people under 18 years of age.

Always use proper heavy lifting techniques when moving equipment. Always make sure that machine is kept in proper operating condition. Always have throttle position at idle while starting engine. Always check to make sure that operating area is clear before starting engine. Always test safety equipment including the engine stop mechanisms before operating equipment. Never place feet on or inside the guard cover while starting the engine. Never operate this equipment without proper protective clothing including footwear. Always keep clear of rotating parts when operating. Never operate with belt guard or any other guards removed. Never leave machine unattended while running. Never refuel while engine is running or while engine is hot. Always refuel in a well ventilated area, away from sparks and open flames. Never smoke while refueling. Exhaust fumes are lethal! Operate machine in a well ventilated area, away from places where fumes can accumulate.

II .SAFETY INFORMATION

2.1 FOLLOW ALL SAFETY INSTUCTIONS

Read all safety instructions carefully. Safety instructions will be found throughout this manual and on the machine. Keep all safety information in good, readable condition. If needed, replacement safety information is available.

The proper machine operation includes training operators. Operators should clearly know the machine safety and operation. Never allow a person who is not properly trained to operate the equipment.

Keep this machine in the proper working condition. This includes keeping all safety labels on the machine clean and visible.

Do not modify this machine. Doing so may cause improper operation and may not be safe. This may also reduce machine life. Modifying this machine in any way will void the warranty.

2.2 OPERATE MACHINE SAFETY

Always be aware of the operational area of your machine. Operators need to be careful to keep bystanders and nearby objects at a safe distance from the machine. Never let someone who is untrained operate this machine.

Study the operational area carefully. Remove all dangerous objects from the finishing area. (e.g. protruding bar or wood). Do not attempt to use the machine where operation appears to be dangerous.

Keep the machine properly maintained and in good working order. This mainly entails keeping the machine clean and serviced. This will allow the finisher to perform to its fullest potential and provide the longest operational lifetime. Check the engine stop switch before and after every operation. It is good practice to stop the machine with the engine stop switch, to ensure it is operating properly.

Always try to do most work during daylight hours or with sufficient artificial lighting.

Visibility must be good for this machine to be used effectively.

Never operate machinery when tired or ill. Operators must be alert and always looking for possible signs of danger or misuse of machinery. Do not operate the machine in dangerous surroundings.

FUEL

Handle fuel safely. Motor fuels are highly flammable and can be dangerous if mishandled. Do not smoke while refueling. Do not refuel if the engine is hot and running.

Always shut off fuel flow with the fuel line valve after every machine use. Never store the machine with fuel in the tank for any extended period of time.

Clean up spilled fuel immediately.

PERSONAL PROTECTIVE EQUIPMENT

Always wear proper clothing while operating this equipment. Protective clothing includes (but is not limited to): boots, long sleeve shirt, long pants, gloves, hearing protection and safety eyeglasses. Consult with the construction site foreman to determine what protective clothing is required on the construction site.

HAZARDOUS MATERIALS

Exposure and mishandling of hazardous material can cause personal injury or damage the environment. Potentially hazardous material used on this machine may include the following: lubricant, fuel, paints and adhesives.

Take care to handle hazardous material properly. MSDS information sheets are available upon request.

2.3 MAINTENANCE SAFETY

Cautions! Disconnect spark plug wires before attempting service.

Before attempting maintenance on this machinery, know the procedure and use the correct tools. Always make sure that machine is stopped and the spark plug wires are disconnected before attempting service.

Securely support any machine components that must be raised for service (e.g. trowel handle). Never lubricate the machine or attempt service on a running machine. Always allow the machine proper time to cool before servicing.

Keep machinery in the proper running condition. Make sure that there is no buildup of concrete, grease, oil or debris. Keep all parts properly installed. Fix damage immediately and always replace worn or broken parts.

Dispose of potentially hazardous waste properly. Examples of potentially hazardous waste are: motor oil, fuel and filters. Use rigid containers for trapping these items. Do not use old food or beverage containers. Do not pour waste oil or fuel directly onto the ground, down a drain or into any water source.

Inquire what the proper disposal procedures are for waste fuel and oil in your local area.

III. OPERATION

Before packing and shipping, this power trowel was run and tested at the factory. If there are any problems, please let us know.

Before putting your new finisher into service, read all manuals and instructions carefully. Improper setup, use or maintenance of your equipment could result in personal injury or damage to equipment.

The purpose of this section of the manual is to explain the setup, use and maintenance of this equipment.

3.1 ASSEMBLY

NOTE: READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE ANY COMPONENTS.

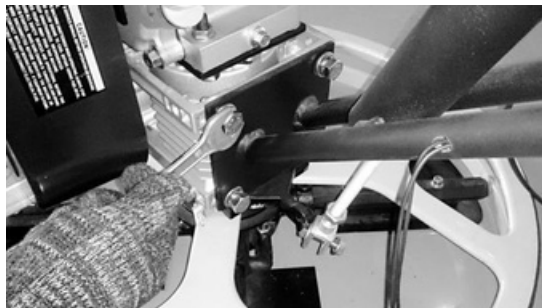
1. Take parts from package and connect the handle pipe.



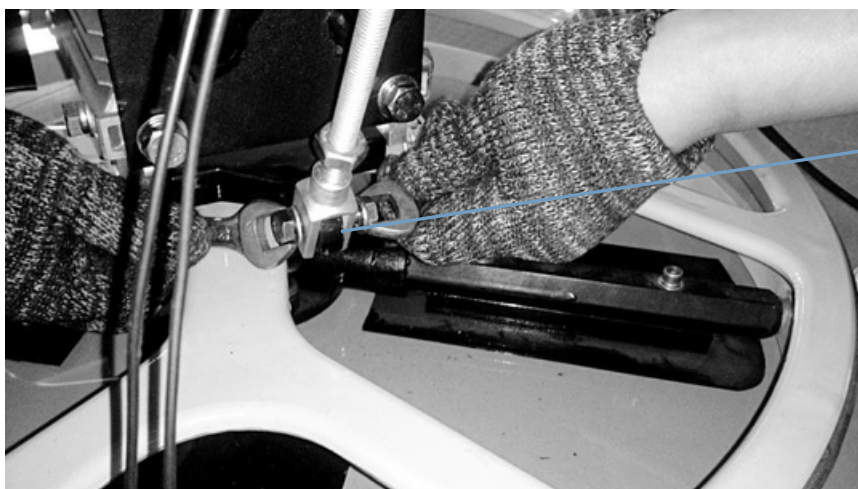
2.Fix foldable handle by screw.



3.Fix handle to reduction box.

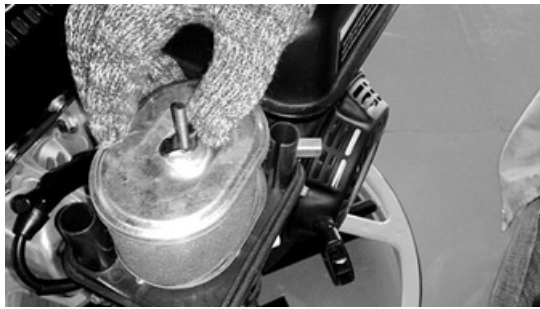


4.Remove bolts from adjusting cable, connect cable to knock pin and fasten the bolts.



Knock pin

5.Remove air filter element to fix the throttle cable and then put air filter back.



6.Fix ground wire (from handle pipe)on engine.



6.Fix engine stop cable (also from handle pipe) to engine by three-way tube.





7. Fasten connect screw of handle and tie all cables by ribbon.



8. Get the machine ready.



Machine is heavy and awkward to move around. Use proper heavy lifting procedures and **DO NOT LIFT THE MACHINE BY GUARD RINGS.**

3.2 MACHINE MAIN PARTS

Engine stop switch Your trowel has been equipped with an engine stop switch. Engine stop switch should be tested every time the engine is started. **NOTE: NEVER** disable or disconnect the engine stop switch. It is provided for operator safety. Injury may result if it is disabled, disconnected or improperly maintained. Some finisher models are equipped with a hand operated clutch. These units are not equipped with an engine stop switch since the unit automatically stops rotating when the clutch lever is released. Clutch operation should be tested each time the machine is started. Do not let the machine sit unused with the engine at high speed for an extended period of time. It will cause premature belt wear or may destroy the belt. Always set the engine speed to idle when the hand clutch is disengaged.

Engine Operation

Check the lever before starting the engine. Because of the number of engine options, please refer to engine user's manual for specific instructions regarding engine operation.

Gearbox Oil Lever Check the gearbox oil lever daily. Check the gearbox oil lever level by removing the plug located on the side of the gearbox. It will be clearly marked by the "check" label. Take care when removing plugs on the gearbox. There are two of them. Removal of the bottom of the fill plug hole, located approximately halfway up the side of the gearbox.

3.3 MACHINE OPERATION

The following steps are intended as a basic guide to the machine operation, and are not to be considered as a complete guide to concrete finishing.

1. Check oil levels in the engine and gearbox.
2. Check to make sure that the fuel control valve is on and fuel is in the tank.
3. Set the throttle to idle position.
NEVER start the engine with the throttle above the idle position.
4. Grasp the control handle with left hand. Pull slowly on starter rope until resistance is felt, then pull briskly to start the engine. If the engine fails to start after several tries, consult the engine user's manual.
5. After the engine starts, let it warm up by idling for a few minutes.
6. Test the engine stop switch. If your engine stop switch is working properly, the engine on your finisher should stop.
7. Get into the operator's position behind the handle. With a secure foothold and a firm grasp on the handle slowly increase the engine speed until the desired blades speed is obtained.
8. To maneuver the machine, gently lift up on or press down on the main trowel handle. Move the machine to the operator's left-lift up on the handle, and move to the right-push down on the

handle.

9. The best method for finishing concrete is to slowly walk backwards with the machine, guiding the machine from side to side as you do so.

Always look behind you to avoid hazards before moving backwards.

Cleanup NEVER allow concrete to harden on the power trowel. Immediately after use, wash any concrete off your trowel with water. Be careful not to spray water on the engine. An old paintbrush or broom may help loosen any concrete that has started to burden. Coat the blades and blade arms with diesel fuel after cleaning. This should help prevent rusting and allow for easier cleanup in the future. Maintenance (service, adjustment and repair)

IV. MAINTENANCE SCHEDULE

Daily (8-10 Hours)

	Check the fluid levels in the engine and gearbox.
Weekly (50-60 Hours)	Lubricate arms, thrust collar and clutch.
	Replace the blades if necessary.
	Check and clean or replace the engine air filter as necessary.
Monthly (100-200 Hours)	Remove, clean, reinstall and lubricate the arms, thrust collar and clutch.
	Adjust the blade arms.
Yearly (200-2500 Hours)	Check and replace if necessary the arm bushings, thrust collar bushing, shaft seals and belt.
	Check adjusting cable for wear.

Checking Belt Tension

The first indication of belt wear is a reduced blade speed despite the engine running at full speed. Inspect belts often for signs of damage or excessive wear.

There is no method for manual adjustment of belt tension. Excessively worn belts must be replaced.

There are some things to look for when checking to see if adjustment is necessary. Is the machine wearing out blades unevenly (e.g. one blade is completely worn out while the others look new)? Does the machine have a perceptible rolling motion? Look at the machine while it is running. Does the guard cover “rock up and down” relative to the ground? These are some indications that the blade pitch needs to be adjusted.

Changing a Blade

We recommend that all the blades be changed at the same time. The machine may wobble or bounce if only some of the blades are changed at one time.

1. Place the machine on a flat, level surface. Adjust the blade pitch control to make the blades as flat as possible. Note the blade orientation on the trowel arm.
2. Remove the bolts and lock washers on the trowel arm, then remove the blade.
 - . Scrape all concrete particles from the trowel arm,
3. Install the new blade, maintaining the proper orientation for direction of rotation.
 - . Affix the bolts and lock washers.
4. Repeat steps 2-6 for all of the remaining blades.
 - .
5.
 - .
6.
 - .

V .TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSES	CORRECTION
The engine can't be turned on	Flameout Switch of Engine	ON ON Open Open
	Engine Stop Switch of Handle	Need Add Gasoline
	Block Wind Door Switch of	Fully Use Lead-free
	Engine Fuel Switch Lack fuel	Gasoline
	Improper Fuel	
	Fuel is unclean	
	Air Colander is unclean	
	and Air Colander is wet	Clean up Renew to
	Change Gasoline	
	Cumulate Carbon in Spark plug	
	Clean up the air Colander	
	The Gap of Spark Plug is improper	
	Change the air colander	
The Power of Engine is precarious	Clean out Cumulate Carbon	
	The type of Spark Plug is incorrect	
The speed of Engine is too slow	Adjust the gap(0.6-0.8mm)	
	Change Spark plug is wet	
The Power of Engine is precarious	Clean up and draw many times	
	Professional person deal with Wasting Gasoline Machine is blocked	the Wasting Gasoline Machine or Contact us
The speed of Engine is too slow	Speedup pole is not orientated	Professional person deal with the Wasting Gasoline Machine or Contact us
	Gasoline door line is improper position	Adjust the Gasoline door line to proper position and fix up it or change
It is very exertive to start up the handle	Gasoline door line is improper position	Adjust the Gasoline door line to proper position and fix up it
	The speed of engine is too high	Adjust the engine
	Clutch trouble	Check or change
The angle of blades is improper	The tight wire of handle is loose	Fix up the tight wire newly or change
	The blade rest run primly	Maintain and Change
	The platen run primly	Maintain and Change
It is not good to operate and control the machine	The position of blades are improper	Fix up newly
	The blades are fixed incompletely	Fix up completely
	The ridge of blades are leaned	Change
	The blades are uneven	Change

Note: ONLY QUALIFIED AND EXPERIENCED PERSONNEL SHOULD OPERATE THIS EQUIPMENT

VI. OPTIONAL ACCESSORIES

6.1 BLADES

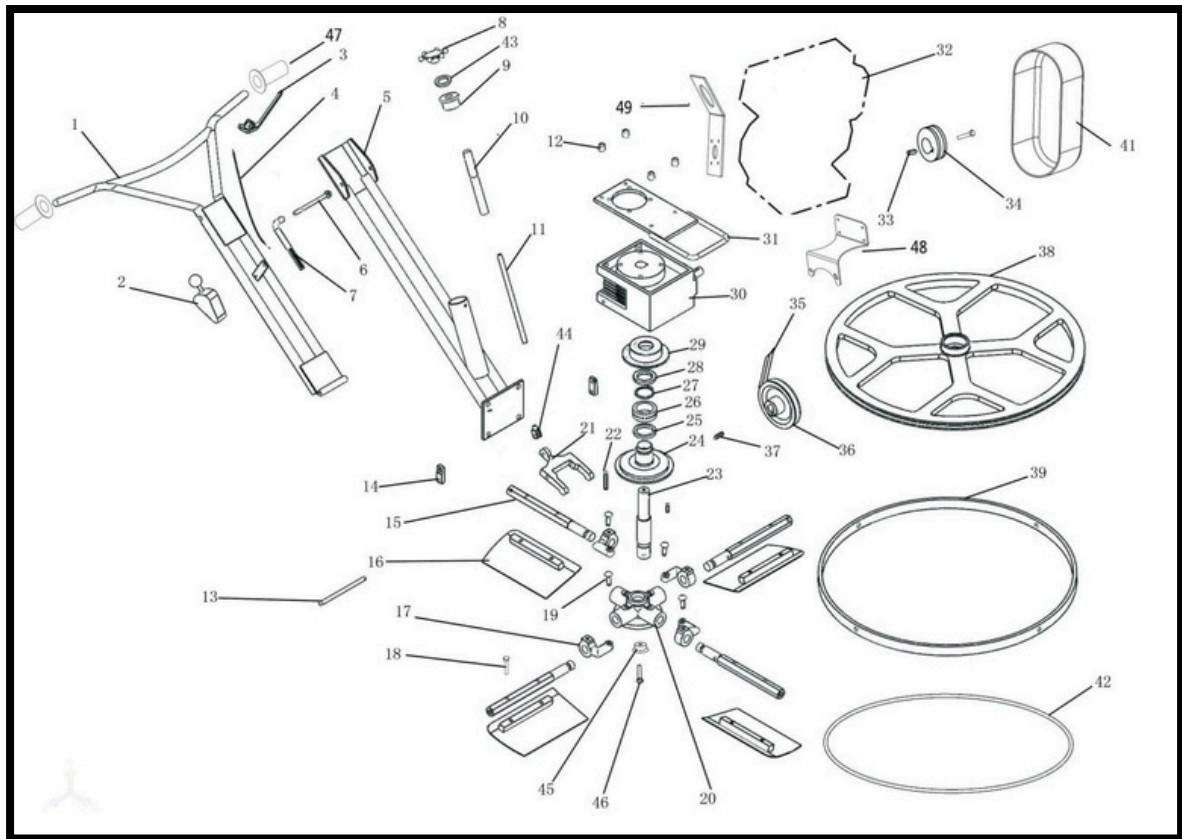
NOTE: BLADES SHOULD BE CHANGED WHEN THEY FAIL TO FINISH CONCRETE IN A SATISFACTORY MANNER. Blades are a vital part of finishing concrete. This trowel has been designed to finish concrete with blades that are built to strengthen quality standards out of the finest trowel steel. If you need replacement blades, consult your parts list in this manual for part numbers and order them from your parts dealer or importer.



6.2 FLOAT PAN

The round pan attaches to the cross and allow the machine to “float” on “wet” concrete. The pan design allows early floating and easy movement from wet to dry areas. They are also quite effective in embedding large aggregates and surface hardeners.

VII. REPLACEMENT PARTS LIST



<i>PART NO.</i>	<i>DESCRIPTION</i>	<i>QTY</i>
<i>1</i>	<i>Handle (upperside)</i>	<i>1</i>
<i>2</i>	<i>Engine Stop</i>	<i>1</i>
<i>3</i>	<i>Throttle Lever</i>	<i>1</i>
<i>4</i>	<i>Throttle Cable</i>	<i>1</i>
<i>5</i>	<i>Handle (lowerside)</i>	<i>1</i>
<i>6</i>	<i>Connect Screw, handle</i>	<i>1</i>
<i>7</i>	<i>Clamping Screw</i>	<i>1</i>
<i>8</i>	<i>Handle Wheel A</i>	<i>1</i>
<i>9</i>	<i>Fixing Seat for plane bearing</i>	<i>1</i>
<i>10</i>	<i>Adjusting Screw Stem</i>	<i>1</i>
<i>11</i>	<i>Screw Stem</i>	
<i>12</i>	<i>Installing Gasket</i>	<i>1</i>
<i>13</i>	<i>Shaft, knock pin</i>	<i>1</i>
<i>14</i>	<i>Fixed Plate, knock pin</i>	<i>1 each</i>
<i>15</i>	<i>Blade Fixer</i>	<i>4</i>

<i>PART NO.</i>	<i>DESCRIPTION</i>	<i>QTY</i>
<i>16</i>	<i>Blade</i>	<i>1</i>
<i>17</i>	<i>AdjustingDevice</i>	<i>4</i>
<i>18</i>	<i>SocketHeadboltM8</i>	<i>1</i>
<i>19</i>	<i>AdjustingScrew</i>	<i>1</i>
<i>20</i>	<i>Cross</i>	<i>1</i>
<i>21</i>	<i>KnockPin</i>	<i>1</i>
<i>22</i>	<i>FlatKey6*6*25</i>	<i>1</i>
<i>23</i>	<i>Spindle</i>	<i>1</i>
<i>24</i>	<i>BiggerPlate</i>	<i>1</i>
<i>25</i>	<i>Bearing6808z</i>	<i>1</i>
<i>26</i>	<i>PlaneBearing644808NK45/20</i>	<i>1</i>
<i>27</i>	<i>Circlipφ18</i>	<i>1</i>
<i>28</i>	<i>PlaneBearingASK3552-LS</i>	<i>1</i>
<i>29</i>	<i>SmallPlate</i>	<i>1</i>
<i>30</i>	<i>ReductionBox</i>	<i>1</i>
<i>31</i>	<i>EngineMountingPlate</i>	<i>1</i>
<i>32</i>	<i>Engine</i>	<i>1</i>
<i>33</i>	<i>FlatKey6*6*20</i>	<i>1</i>
<i>34</i>	<i>Clutch</i>	<i>1</i>
<i>35</i>	<i>BeltA25</i>	<i>1</i>
<i>36</i>	<i>Pulley</i>	<i>1</i>
<i>37</i>	<i>FlatKey6*6*30</i>	<i>1</i>
<i>38</i>	<i>ProtectiveCover(Aluminum)</i>	<i>1</i>
<i>39</i>	<i>FixingRingforblades</i>	<i>1</i>
<i>41</i>	<i>BeltCover</i>	<i>1</i>
<i>42</i>	<i>RubberRingφ600,pan</i>	<i>1</i>
<i>43</i>	<i>PlaneBearing51110</i>	<i>1</i>
<i>44</i>	<i>WireGuidance</i>	<i>1</i>
<i>45</i>	<i>SpindleWasher</i>	<i>1</i>
<i>46</i>	<i>Screw</i>	<i>1</i>
	<i>Lifting Plate</i>	<i>1</i>
	<i>Support for belt cover</i>	<i>1</i>
	<i>Iron Pan (Optional)</i>	<i>1</i>
	<i>Grip</i>	<i>2</i>

